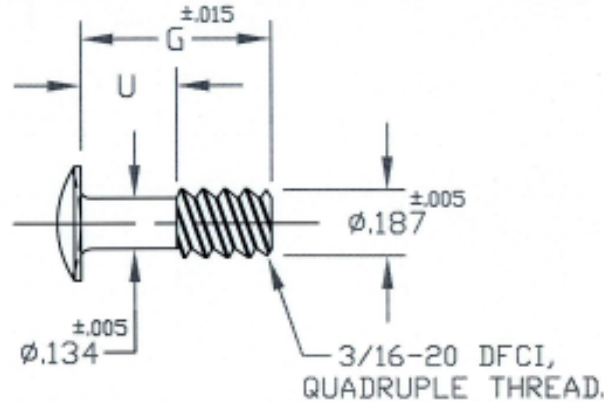


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C5713 SHT. 1of2 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1025	2-26-07	R. OLSON



FOR PART NO. REFER TO SHEET 2

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. Francis	DATE 6-3-04	TITLE UN-5700 LINE STUD, 5713-20-xx-Z2CT	
FINISH PER NOTE 3.		CHK F. Basile	DATE 2-27-07	SIZE A	FSCM NO. 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>		ENG R. OLSON	DATE 2/20/07	DWG. NO. C5713	REV. B
		MFG JS	DATE 2/27/07	SALES	SCALE NTS
	NEXT ASSY	USED ON	DATE 2/27/07	SHEET 1 OF 2	
	APPLICATION BLOCK	SALES	DATE		

DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1025	2-26-07	R. OLSEN

NOTES:

- MATERIAL:
PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.
- HEAT TREAT:
STEEL STUD, ROCKWELL C30 - 38.
STAINLESS STEEL NOT HEAT TREATED.
- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 1,
CLEAR TRIVALENT CHROMATE WITH SEALER.
(RoHS COMPLIANT) FINISH SUFFIX: -Z2CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED
AS THE STANDARD FINISH
UPON DEPLETION OF EXISTING STOCK WHICH ARE
FINISHED AS FOLLOWS:
CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 3,
CLEAR CHROMATE. (FINISH SUFFIX: -C2C)
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST.
STEEL, REMOVE SUFFIX -Z2CT FROM P/N AND ADD 'SS'
EXAMPLE 5713-20-5-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES,
REMOVE SUFFIX -Z2CT FROM THE PART NO.
AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.
EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE
5713-20-5-Z2BT.
- PLEASE VISIT WWW.DFCIS.COM/C5713 FOR A LIST OF
AVAILABLE FINISHES.

PART NO. (STEEL STUD)	G	U
5713-20-5-Z2CT	.420	.160
5713-20-10-Z2CT	.470	.210
5713-20-15-Z2CT	.520	.260
5713-20-20-Z2CT	.570	.310
5713-20-25-Z2CT	.620	.360
5713-20-30-Z2CT	.670	.410
5713-20-35-Z2CT	.720	.460
5713-20-40-Z2CT	.770	.510
5713-20-45-Z2CT	.820	.560
5713-20-50-Z2CT	.870	.610
5713-20-55-Z2CT	.920	.660
5713-20-60-Z2CT	.970	.710
5713-20-65-Z2CT	1.020	.760
5713-20-70-Z2CT	1.070	.810

MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN S. FRANKS	DATE 6-3-04	TITLE UN-5700 LINE STUD, 5713-20-xx-Z2CT
FINISH PER NOTE 3.		CHK F. Basil	DATE 2/27/07	
		ENG R. OLSEN	DATE 2/27/07	
		MFG IS	DATE 2/27/07	
		APP B. Hildner	DATE 2/27/07	
	NEXT ASSY	USED ON	SALES	DATE
APPLICATION BLOCK		SALES	DATE	
	SIZE A	FSCM NO 72794	DWG. NO. C5713	REV. B
	SCALE NTS	WT.	SHEET 2 OF 2	

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