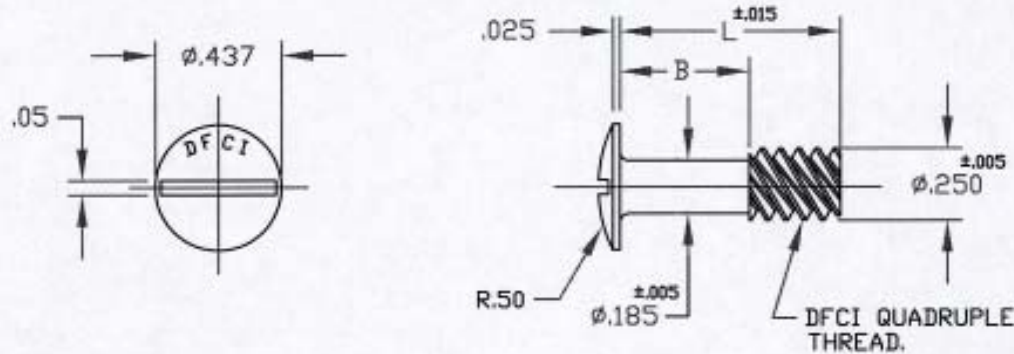



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C5714 SHT. 1of2 REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1080	4-2-08	<i>R. OLSEN</i>



FOR PART NO. REFER TO SHEET 2 of 2.

MAT'L PER A,I,S,I 1018, 1117, 1215, 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X' = \pm 2''$.XX = $\pm .015$ $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 1257		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN <i>S. FRANCIS</i>	DATE 10-18-04	TITLE UN-5700 LINE STUD 5714-20-xx-Z2CT.
FINISH PER NOTE 2.		CHK <i>J. Basil</i>	DATE 4-2-08	SIZE A	
		ENG <i>R. OLSEN</i>	DATE 4/2/08	FSCM NO 72794	
		MFG <i>B. Vah</i>	DATE 4/2/08	DWG. NO. C5714	
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		APPLICATION BLOCK		SALES	DATE
DATE: 07/01/06 FORM: DRAWING		SCALE NTS		WT.	SHEET 1 OF 2

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1080	4-2-08	P. OLSEN

PART NO. (STEEL STUD)	B	L
5714-20-10-Z2CT	.25	.565
5714-20-20-Z2CT	.35	.665
5714-20-30-Z2CT	.45	.765
5714-20-40-Z2CT	.55	.865
5714-20-50-Z2CT	.65	.965
5714-20-60-Z2CT	.75	1.065
5714-20-70-Z2CT	.85	1.165
5714-20-80-Z2CT	.95	1.265
5714-20-90-Z2CT	1.05	1.365
5714-20-100-Z2CT	1.15	1.465
5714-20-110-Z2CT	1.25	1.565
5714-20-120-Z2CT	1.35	1.665
5714-20-130-Z2CT	1.45	1.765
5714-20-140-Z2CT	1.55	1.865

NOTES:

- HEAT TREAT:
STEEL STUD, ROCKWELL C27 - 33.
STAINLESS STEEL NOT HEAT TREATED.
- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 1,
CLEAR TRIVALENT CHROMATE WITH SEALER.
(RoHS COMPLIANT) FINISH SUFFIX: -Z2CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED
AS THE STANDARD FINISH
UPON DEPLETION OF EXISTING STOCK WHICH ARE
FINISHED AS FOLLOW:
CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 3,
CLEAR CHROMATE. (FINISH SUFFIX: -C2C)
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST.
STEEL, REMOVE SUFFIX -Z2CT FROM P/N AND ADD "SS"
EXAMPLE 5714-20-10-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES,
REMOVE SUFFIX -Z2CT FROM THE PART NO.
AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.
*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE
5714-20-10-Z2BT.
- PLEASE VISIT WWW.DFCIS.COM/C5714 FOR A LIST OF
AVAILABLE FINISHES.

MAT'L PER A.I.S.I 1018, 1117, 1215, 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN S. Francis DATE 10-18-04	TITLE UN-5700 LINE STUD 5714-20-xx-Z2CT.	
FINISH PER NOTE 2.		CHK F. Bando DATE 4-7-08	ENG P. OLSEN DATE 4/2/08	MFG DATE 4/2/08	SIZE A
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DATE: 07/01/06 FORM: DRAWING		APPLICATION BLOCK		SALES	DATE
				SCALE NTS	WT. SHEET 2 OF 2
				DWG. NO. C5714	REV. B