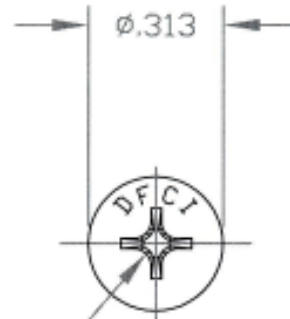
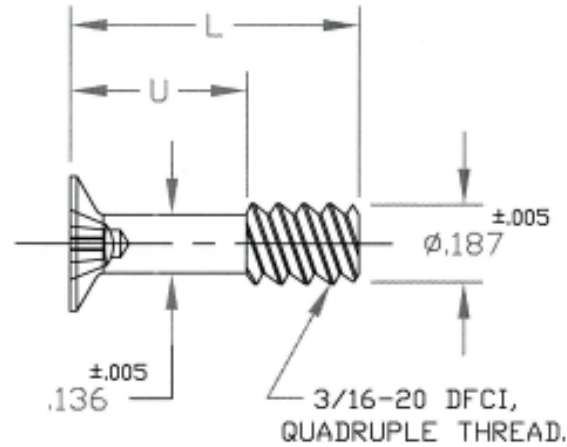


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	NITIAL RELEASE PER ECN 845.	3-14-08	<i>R. OLSO</i>



#2 PHILLIPS RECESS  
FLOW OUT ON ALL FOUR  
ENDS PERMISSIBLE.



MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		<b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN <i>S. Francis</i>	DATE 3-14-08	TITLE UN-5700 LINE STUD, 5763-P20-xx-Z2CT.
FINISH ZINC PLATE PER NOTE 3.		CHK <i>I. Brasil</i>	DATE 3-27-08	SIZE A
		ENG <i>R. OLSO</i>	DATE 3/27/08	FSCM NO 72794
		MFG <i>Billy</i>	DATE 3/27/08	DWG. NO. C5763-P
		QC <i>S. Kilduff</i>	DATE 3/27/08	REV. A
	NEXT ASSY	USED ON	SALES	SCALE NTS
				WT.
				SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	NITIAL RELEASE PER ECN 845.	3-14-08	<i>R. OLSEN</i>

NOTES:

- MATERIAL:  
PER A.I.S.I 1018, 1117, 1215, 8620 STEEL  
OR TYPE 303 ST. STEEL.
- HEAT TREAT:  
STEEL STUD ONLY: ROCKWELL C30 - 38.  
STAINLESS STEEL IS NOT HEAT TREATED.
- FINISH:  
ZINC PLATE PER ASTM-B-633, TYPE III, SC 1,  
CLEAR TRIVALENT CHROMATE WITH SEALER.  
(RoHS COMPLIANT) FINISH SUFFIX: -Z2CT  
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED  
AS THE STANDARD FINISH  
UPON DEPLETION OF EXISTING STOCK WHICH ARE  
FINISHED AS FOLLOW:  
CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 3,  
CLEAR CHROMATE. (FINISH SUFFIX: -C2C)
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST.  
STEEL, REMOVE SUFFIX -Z2CT FROM P/N AND ADD "SS"  
EXAMPLE 5763-P20-5-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES,  
REMOVE SUFFIX -Z2CT FROM THE PART NO.  
AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.  
\*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE  
5763-P20-5-Z2BT.
- PLEASE VISIT WWW.DFCIS.COM/C5763-P FOR A LIST OF  
AVAILABLE FINISHES.

PART NO. (STEEL STUD)	U	L
5763-P20-5-Z2CT	.16	.42
5763-P20-10-Z2CT	.21	.47
5763-P20-15-Z2CT	.26	.52
5763-P20-20-Z2CT	.31	.57
5763-P20-25-Z2CT	.36	.62
5763-P20-30-Z2CT	.41	.67
5763-P20-35-Z2CT	.46	.72
5763-P20-40-Z2CT	.51	.77
5763-P20-45-Z2CT	.56	.82
5763-P20-50-Z2CT	.61	.87

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 2	PART NO.	DRN <i>S. FRANCIS</i>	DATE 3-14-08	TITLE UN-5700 LINE STUD, 5763-P20-xx-Z2CT.	
FINISH ZINC PLATE PER NOTE 3.		CHK <i>F. Basil</i>	DATE 3/27/08	SIZE A	FSCM NO 72794
		ENG <i>R. OLSEN</i>	DATE 3/27/08	DWG. NO. C5763-P	REV. A
		MFG <i>B. Hildebrand</i>	DATE 3/27/08	SCALE NTS	WT.
	NEXT ASSY	USED ON	DATE	SHEET 2 OF 2	
	APPLICATION BLOCK	SALES	DATE		

DATE: 07/01/06 FORM: DRAWING