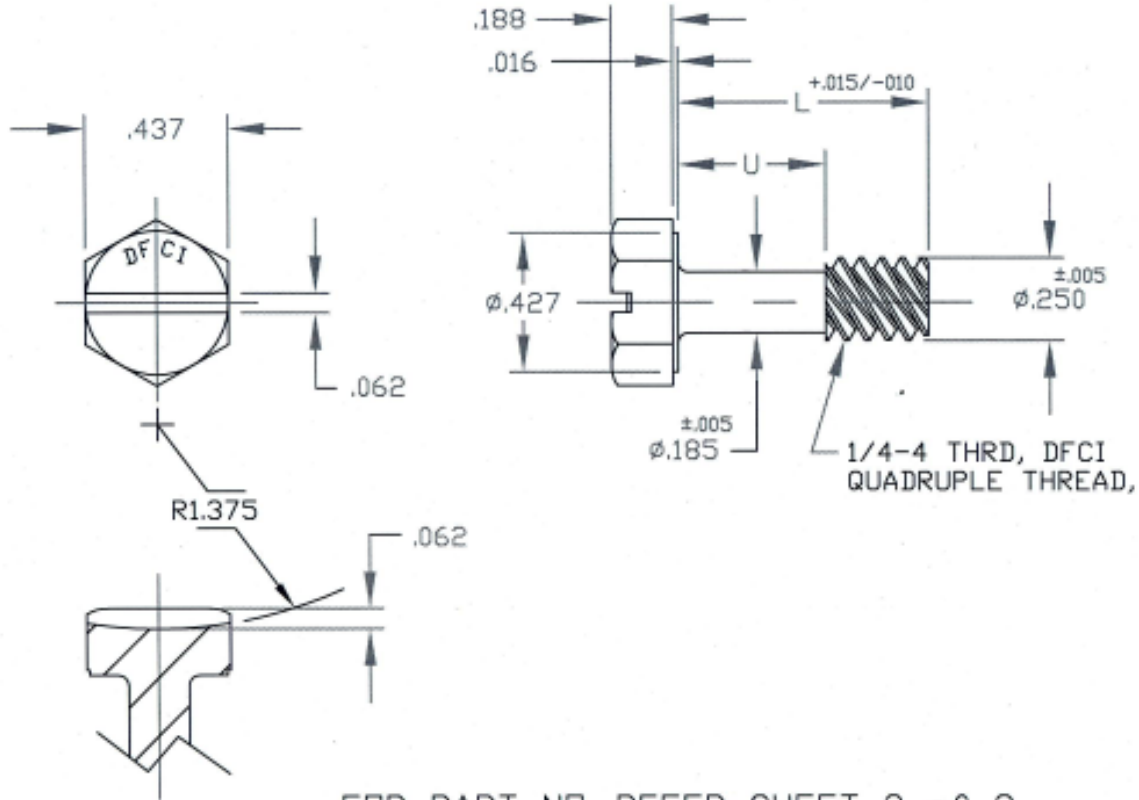



UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	10-16-06	R. OLESSEN



FOR PART NO. REFER SHEET 2 of 2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = $\pm 2^*$ .XX = $\pm .015$ X/X = $\pm 1/32$ .XXX = $\pm .010$ MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. F. RANAS	DATE 10-16-06	TITLE UN-5700 LINE STUD, 5784-20-xx-Z2CT
FINISH PER NOTE 3.		CHK F. Basile	DATE 10/17/06	SIZE A
		ENG R. OLESSEN	DATE 10/17/06	FSCM NO 72794
		MFG J3	DATE 10-17-06	DWG. NO. C5784
	NEXT ASSY	USED ON	QC B. Hildebrand	DATE 10/17/06
	APPLICATION BLOCK	SALES	DATE	REV. A
			SCALE NTS	WT.
				SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING


UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE PER ECN 845	10-16-06	R.OLSON

NOTES:

- MATERIAL:  
PER A.I.S.I 1018, 1117, 8620 STEEL OR TYPE 303 ST. STEEL.
- HEAT TREAT:  
STEEL STUD, ROCKWELL C27 - 33.  
STAINLESS STEEL NOT HEAT TREATED.
- FINISH:  
ZINC PLATE PER ASTM-B-633, TYPE III, SC 1,  
CLEAR TRIVALENT CHROMATE WITH SEALER.  
(RoHS COMPLIANT) FINISH SUFFIX: -Z2CT  
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED  
AS THE STANDARD FINISH  
UPON DEPLETION OF EXISTING STOCK WHICH ARE  
FINISHED AS FOLLOW:  
CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 3,  
CLEAR CHROMATE. (FINISH SUFFIX: -C2C)
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST.  
STEEL, REMOVE SUFFIX -Z2CT FROM P/N AND ADD "SS"  
EXAMPLE 5784-20-10-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES,  
REMOVE SUFFIX -Z2CT FROM THE PART NO.  
AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.  
\*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE  
5784-20-10-Z2BT
- PLEASE VISIT WWW.DFCIS.COM/C5784 FOR A LIST OF  
AVAILABLE FINISHES.

PART NO.	U	L
5784-20-10-Z2CT	.250	.565
5784-20-20-Z2CT	.350	.665
5784-20-30-Z2CT	.450	.765
5784-20-40-Z2CT	.550	.865
5784-20-50-Z2CT	.650	.965
5784-20-60-Z2CT	.750	1.065
5784-20-70-Z2CT	.850	1.165
5784-20-80-Z2CT	.950	1.265
5784-20-90-Z2CT	1.050	1.365
5784-20-100-Z2CT	1.150	1.465
5784-20-110-Z2CT	1.250	1.565
5784-20-120-Z2CT	1.350	1.665
5784-20-130-Z2CT	1.450	1.765
5784-20-140-Z2CT	1.550	1.865

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±.2    .XX = ±.015 X/X = ±1/32    .XXX = ±.010    MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. Francis	DATE 10-16-06	TITLE UN-5700 LINE STUD, 5784-20-xx-Z2CT
FINISH PER NOTE 3.		CHK F. Baail	DATE 10/17/06	
		ENG R.OLSON	DATE 10/17/06	
		MFG JS	DATE 10-17-06	SIZE A
		CC B. Hildreth	DATE 10/17/06	FSCM NO 72794
	NEXT ASSY	USED ON	SALES	DATE
APPLICATION BLOCK		DATE	SCALE NTS	WT.
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<small>DATE: 07/01/06    FORM: DRAWING</small>			SHEET 2 OF 2	