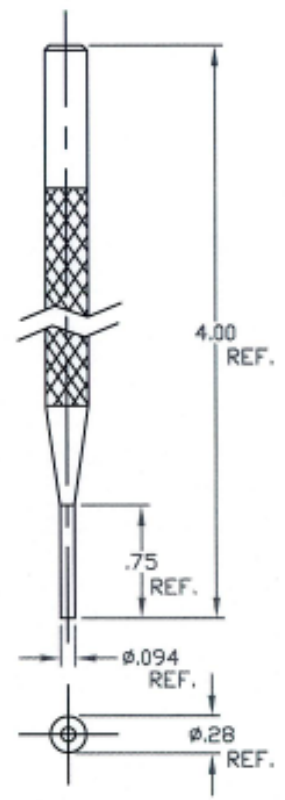


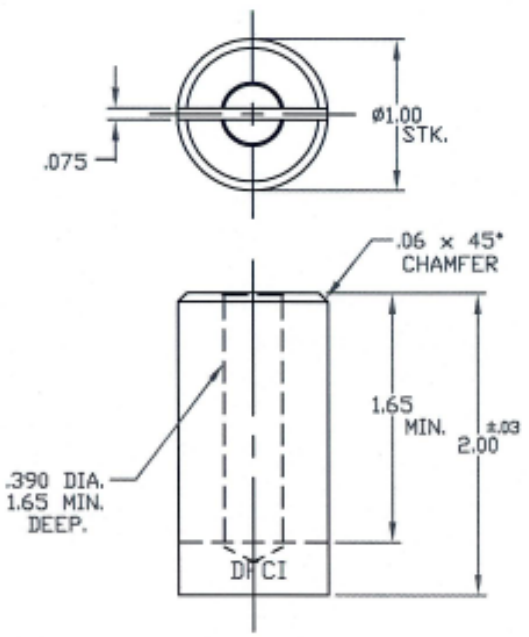
UNCONTROLLED

C9920-T1768 REV. A

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
A	INITIAL RELEASE	11-28-06	<i>R. OLSON</i>



PUNCH
P/N 9916-3-162035
(SEE NOTE 2)



BLOCK
P/N 9902-2-T1768B
(SEE NOTE 2)

- NOTES:
- MATERIALS:
PUNCH : HEIGH CARBON TOOL STEEL.
BLOCK : PER A.I.S.I 1018, 1020 DR 12L14 STEEL.
 - FOR KIT ASSY. OF THESE TWO PARTS, USE PART NO. 9920-162035T1768

MATERIAL PER NOTE 1.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT NONE.		PART NO.	DRN <i>S. FRANKS</i>	DATE 11-28-06	TITLE REMOVAL TOOL SET, 9920-162035T1768		
FINISH CLEAN & FREE OF BURRS.			CHK <i>F. Basil</i>	DATE 11-29-06	SIZE A	FSCM NO 72794	DWG. NO. C9920-T1768
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		NEXT ASSY	USED ON	QC <i>B. Hill</i>	DATE 11/29/06	SHEET 1 OF 1	
DATE: 07/01/06 FORM: DRAWING		APPLICATION BLOCK		SALES			

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